

Abstract of the Disclosure:

A modular printing machine system for printing on sheets, including a first printing machine of satellite construction type having a central first impression cylinder and at least
5 four printing devices assigned thereto, a second printing machine, and a coupling device for coupling the printing machines to one another for in-line operation thereof, the second printing machine comprising at least one zoneless metering device for uniformly metering at least one of ink and
10 varnish, respectively, over the printing width.

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